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Assembly Instructions

Rendezvous and Horizon

L1364 - Rendezvous 8' Contour Bench with Center Armrest

L1366 - Rendezvous 12' Contour Bench with Center Armrest

L1366A - Rendezvous 12' Contour Bench with Divided Seating

L1508 - Horizon 8' Contour Bench with Center Armrest

L1512 - Horizon 12' Contour Bench with Center Armrest

L1512A - Horizon 12' Contour Bench with Divided Seating

TOOLS NEEDED:

- 9/16" Open-end or box end-wrench
- Ratchet with 9/16" socket
- #4 Phillips Screwdriver
- Level

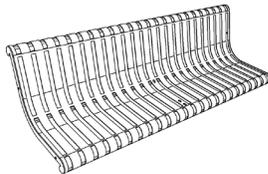


Rendezvous 8' Contour Bench with Center Armrest



Horizon 8' Contour Bench with Center Armrest

BENCH COMPONENTS:



(2) Contour Bench Seat
Seat pattern may vary.



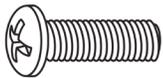
(3) End Castings



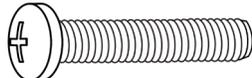
(2) Center Armrest Models
L1366A and L1512A Only

ASSEMBLY HARDWARE: All hardware is stainless steel.
NOTE: Hardware arrives in two packages; one with each end casting.

**Additional Hardware Included
only in Model L1366A and L1512A**



(4) 3/8"-16 x 11/2"
Phillips Head Screws



(2) 3/8"-16 x 2"
Phillips Head Screws



(6) 3/8"-16
Nylock Nuts



(8) 3/8" Flat
Washers



(6) 3/8"-16
Nylock Nuts



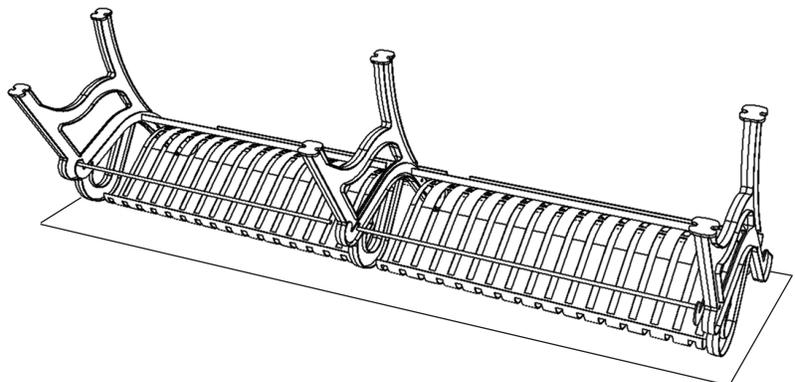
(6) 3/8" Flat
Washers

ASSEMBLY:

The assembly is a two-person operation.

1. Inspect the shipping container contents for damage and to determine that all components and hardware are present.
2. Lay all parts on a soft work surface or on the shipping packaging to prevent damage to finish.

NOTE: Before assembling the nuts to the bolts, it is recommended that a light oil or petroleum jelly be applied to the screw threads.



- Align the mounting holes of one of the end castings with the holes in the appropriate end of the bench seat. Insert one of the 3/8"-16 x 1 1/2" Phillips head screws through both parts, with the screw head on the outside surface of the end casting. Place a 3/8" flat washer and 3/8"-16 nylock nut on the inside end of the screw and tighten it finger tight.

Repeat this process to install another screw, washer, and nut through the other set of mounting holes on that end of the casting.

NOTE: Always hold the screw head still and turn the nut. This protects the surface of the bench around the screw from scratches (the washer protects the nut side of the bench)

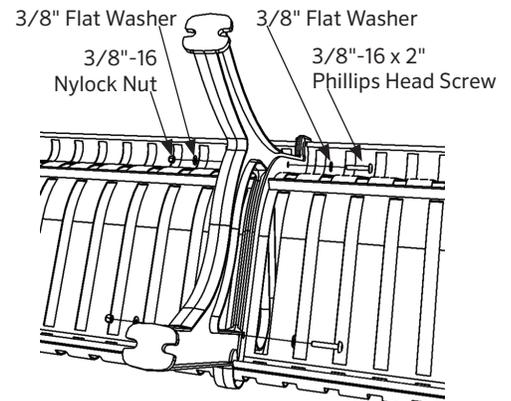
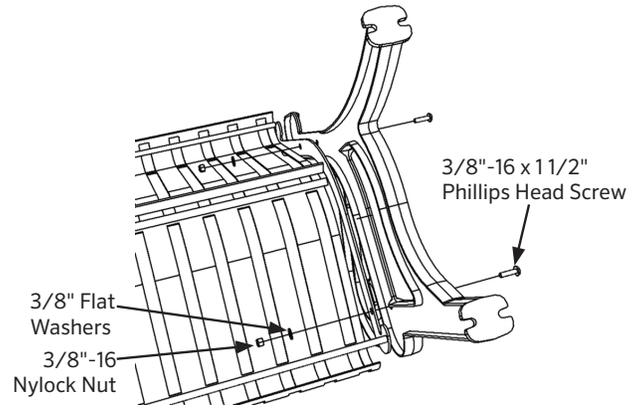
- Repeat Step 3 with the remaining bench seat and one of the end castings except align the bench seat on the opposite side of the end casting.

- Locate the remaining end casting and align the mounting holes with the two bench seat assemblies. Insert one of the 3/8"-16 x 2" Phillips head screws and 3/8" flat washer through all three parts. Place a washer and 3/8"-16 nylock nut on the inside end of the screw and tighten it finger tight.

Repeat this process to install another screw, washer, and nut through the other set of mounting holes on the end casting.

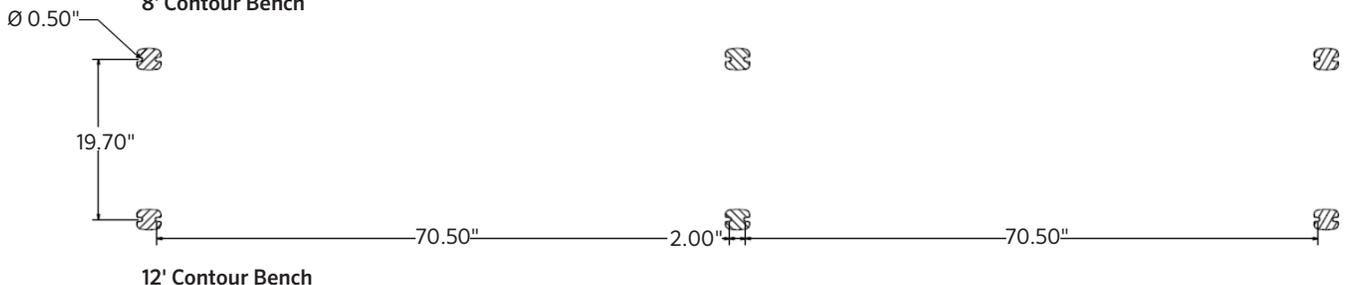
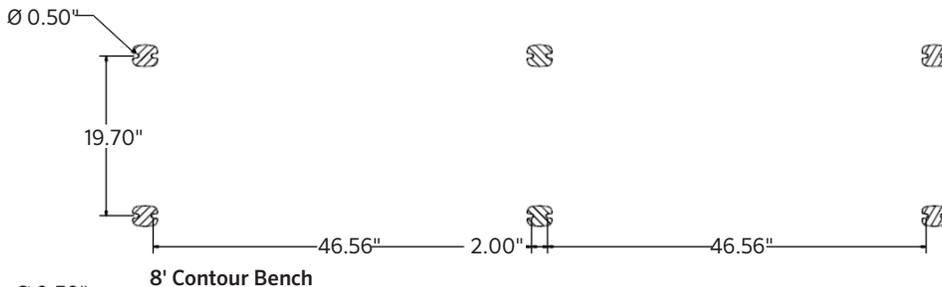
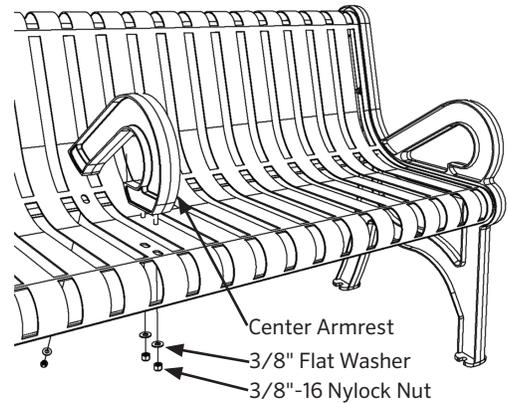
- Tighten the bench seat hardware using the #4 Phillips screwdriver and the ratchet with 9/16" socket or 9/16" open-end or box-end wrench while checking the seat surface with a level; minor adjustments can be made while tightening the hardware to make the seat level.

- After two weeks, retighten all of the hardware.

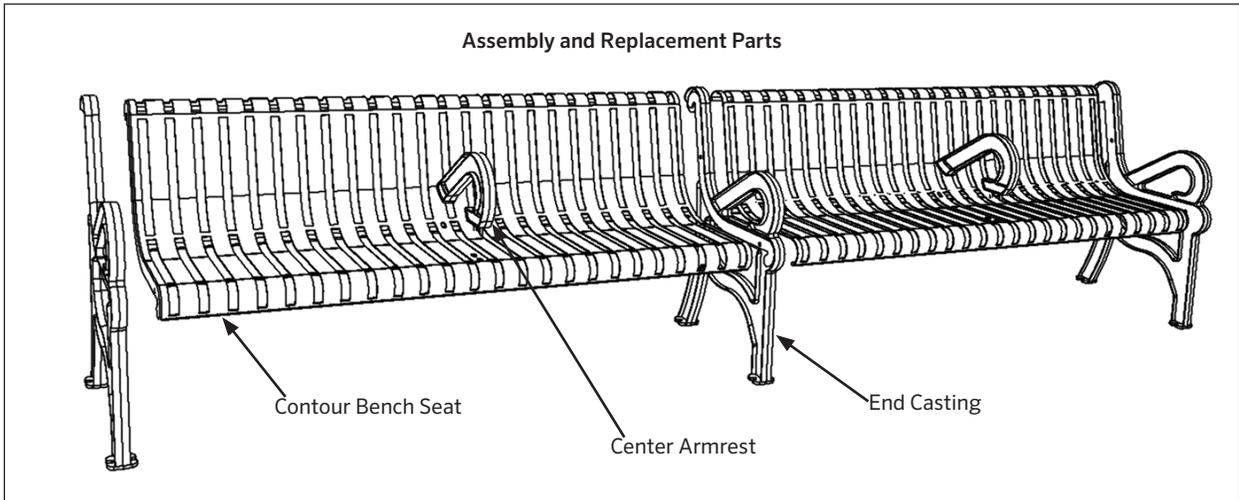


ASSEMBLY: Only applies to Models L1366A and L1512A

- Position the armrest with the threaded studs with the bench seat's center mounting holes and insert it through the mounting holes. Fasten the armrest using one 3/8" flat washer and 3/8"-16 nylock nut on each mounting stud.
- Repeat step 8 to install the remaining center arm rest on the other bench seat.



Assembly and Replacement Parts



Note: Please contact Customer Care at 1-866-797-1761 when ordering replacement parts.



WARNING

- Furniture must not be used other than for its intended purposes and should be inspected regularly for loose, missing, or broken hardware, and general instability.
- Furniture that is damaged or appears to be unstable must be removed from service and be repaired or replaced.
- Repairs must be made using only factory authorized parts and methods.

CARE AND MAINTENANCE

- Do not drag the assembled unit across any surface.
- This product requires only periodic cleaning with a sponge and a solution of mild detergent and water to remove surface dirt. Do not clean with a solvent or petroleum based products.