



Assembly Instructions

Rendezvous and Latitude

L1390 -6-Seat Rendezvous Table with Flat Seats

L1392 -6-Seat Rendezvous Table with Contour Seats

L1444 -6-Seat Latitude Table with Flat Seats

L1446 -6-Seat Latitude Table with Contour Seats

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888.535.5005 tel

TOOLS NEEDED:

- Ratchet with 1/2" Socket
- 1/2" Open-end or box-end wrench
- 5/32" Allen Wrench
- Rubber Mallet

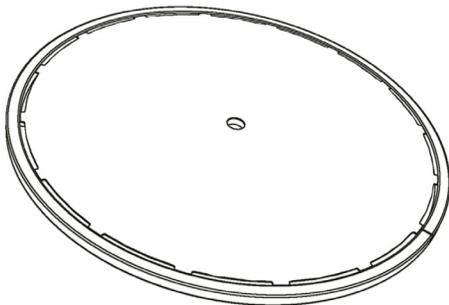


6-Seat Rendezvous Table with Flat Seats

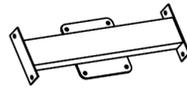


6-Seat Rendezvous Table with Contour Seats

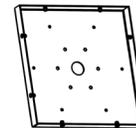
TABLE COMPONENTS:



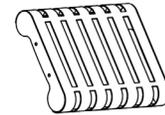
(1) Table Top



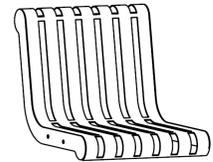
(4) Seat Mounts



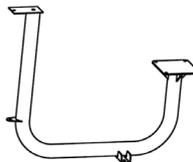
(1) Table Top Pan



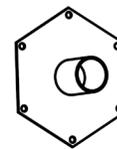
OR



(4) Flat or Contour Seats (Seat Pattern may vary)

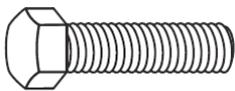


(4) Seat Supports



(1) Lower Leg Bracket

ASSEMBLY HARDWARE: All hardware is stainless steel.



(60) 5/16"-18 x 1" Hex Head Bolts



(60) 5/16"-18 Nylock Nuts



(120) 5/16" Flat Washers



(14) 1/4"-20 1 1/2" Button Head Allen Screws



(14) 1/4" Flat Washers



(6) Plugs

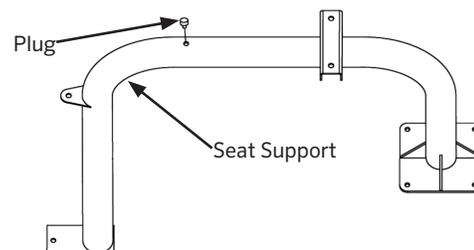
ASSEMBLY:

The assembly is a two-person operation.

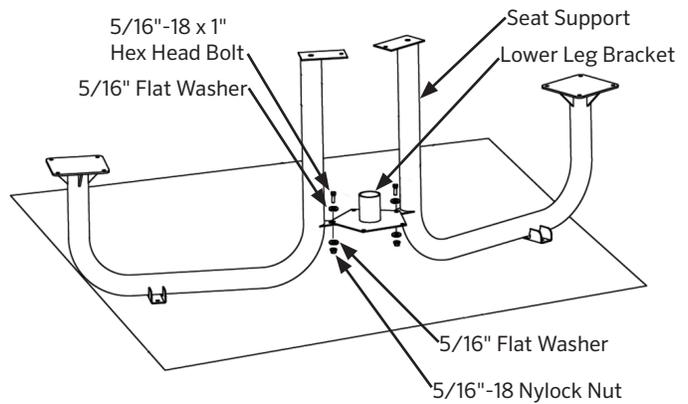
1. Inspect the shipping container contents for damage and to determine that all components and hardware are present.
2. Lay all parts on a soft work surface or on the shipping packaging to prevent damage to finish.

NOTE: Before assembling the nuts to the bolts, it is recommended that a light oil or petroleum jelly be applied to the screw threads.

3. Locate the six plastic plugs. Insert a plug in the hole on the bottom of each of the seat supports. Use the rubber mallet to install the plugs.

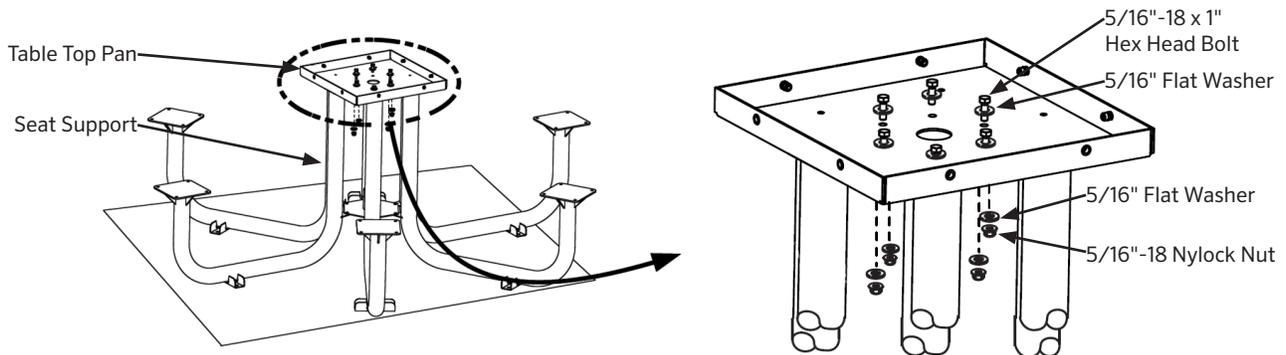


4. Locate the lower leg bracket. Place a 5/16" flat washer on one of the 5/16"-18 x 1" hex head bolts and insert the bolt through one of the mounting holes in the lower leg bracket and into the lower mounting hole in one of the seat supports. Place a 5/16" flat washer and 5/16"-18 nylock nut on the end of the bolt and tighten finger tight.
5. Repeat Step 3 to install the remaining seat supports in the same manner. Leave the hardware finger tight until after the table top pan is secured (Step 7).



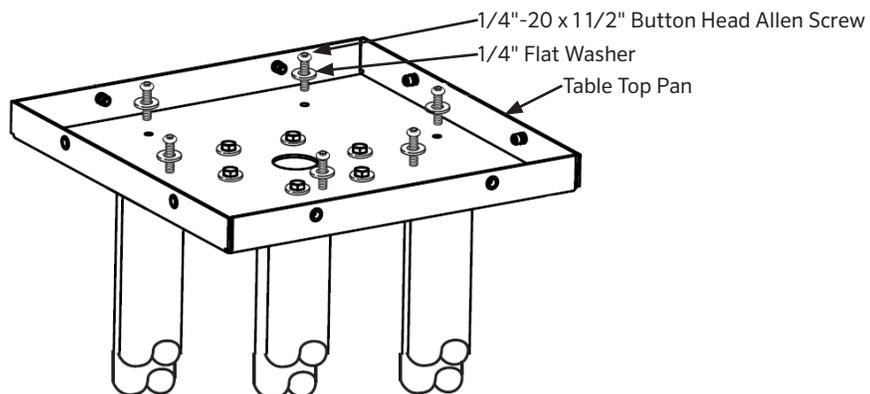
6. Locate the table top pan and place it on top of the platform created by the raised ends of the seat supports. Adjust the placement of the table top pan until one set of mounting holes in the pan align with the corresponding set of mounting holes in one of the seat supports.

Place a 5/16" flat washer on one of the 5/16"-18 x 1" hex head bolts and insert the bolt through the pan mounting hole in the inner bolt circle and through the hole in the support. Fasten the bolt using a 5/16" flat washer and a 5/16"-18 nylock nut on the bottom of the bolt. Leave the bolt and nut finger tight. Repeat this for the five remaining mounting hole sets. You may have to adjust the seat supports or the table top pan in order to get the mounting holes to align.



7. Place a 1/4" flat washer on one of the 1/4"-20 x 1 1/2" button head allen screws and insert the screw through one of the pan mounting holes in the outer bolt circle and into the corresponding threaded hole in the seat support. Leave the screw finger tight. Repeat this for the remaining 1/4" button head allen screw locations in the top of the table top pan. You may have to adjust the seat supports or the table top pan in order to get the mounting holes to align.

After all the button head allen screws are installed, tighten all of the hardware in the lower leg bracket and in the table top pan. Be careful not to over tighten the button head allen screws; the inserts they thread into could unseat and begin to spin with the screw.

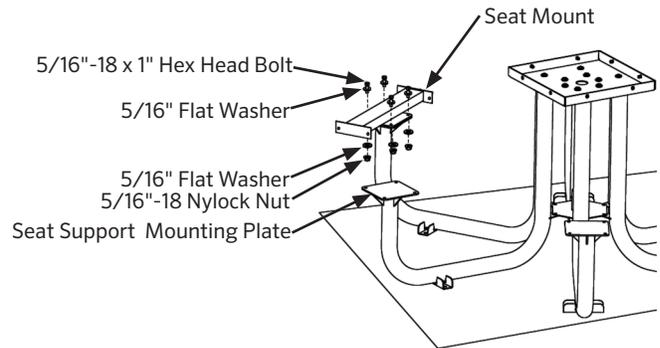


- Locate one of the seat mounts. Position the seat mount on the lower end of one of the seat supports so that the mounting holes in the seat mount align with the mounting holes in the seat support mounting plate. Place a 5/16" flat washer on one of the 5/16"-18 x 1" hex head bolt and insert the bolt through the mounting holes of the seat mount and seat support. Place a flat washer and 5/16"-18 nylock nut on the end of the bolt and tighten finger tight.

Repeat this process with the remaining three sets mounting holes on the seat supports and seat mounts.

Install the remaining seat mounts in the same manner.

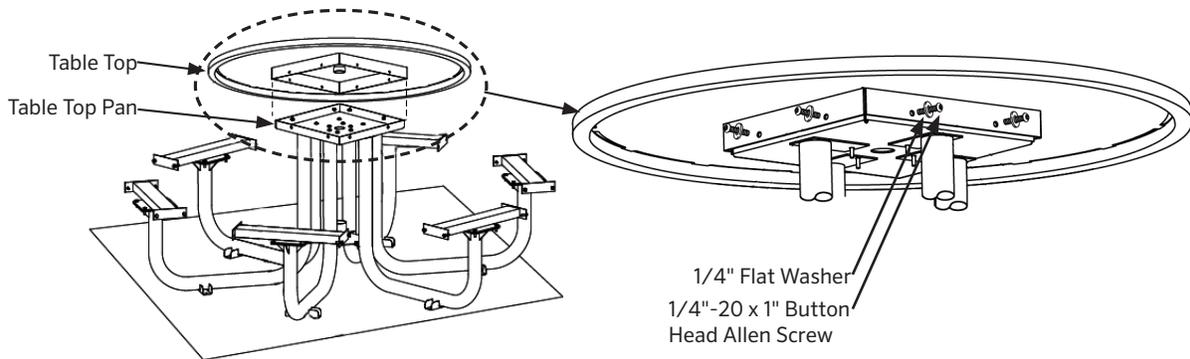
Tighten all of the hardware with the 1/2" open-end or box-end wrench and a ratchet with a 1/2" socket.



- Lift the table top and move it over the top of the table top pan. Rotate the table top until the square frame on the bottom of the table top matches the orientation of the table top pan. Carefully lower the table top down onto the table top pan.

Secure the table top to the table top pan using the eight remaining 1/4"-20 x 1 1/2" button head allen screws. Two screws go on each side with a 1/4" flat washer on each of the screws. You may have to lift the table top slightly to get the holes to align.

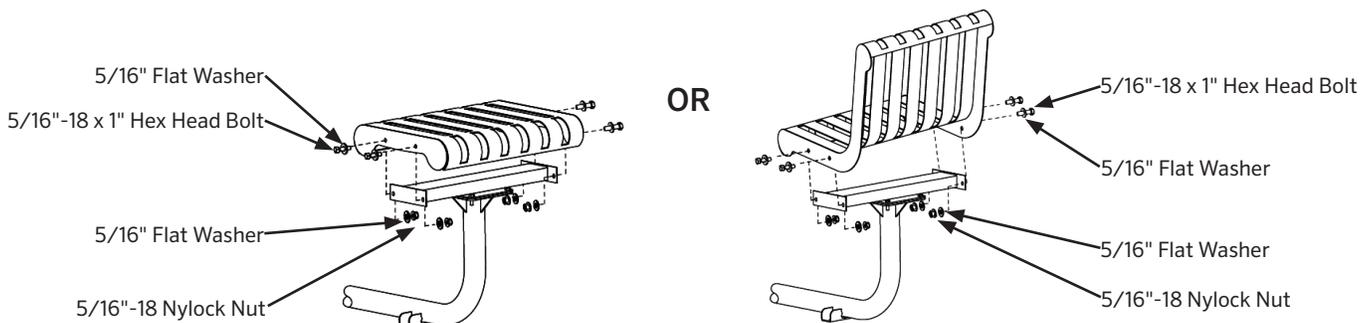
Leave the screws finger tight until all the screws are started, then use the 5/32" allen wrench to tighten the screws. Be careful not to over tighten the screws; the inserts they thread into could unseat and begin to spin with the screw.



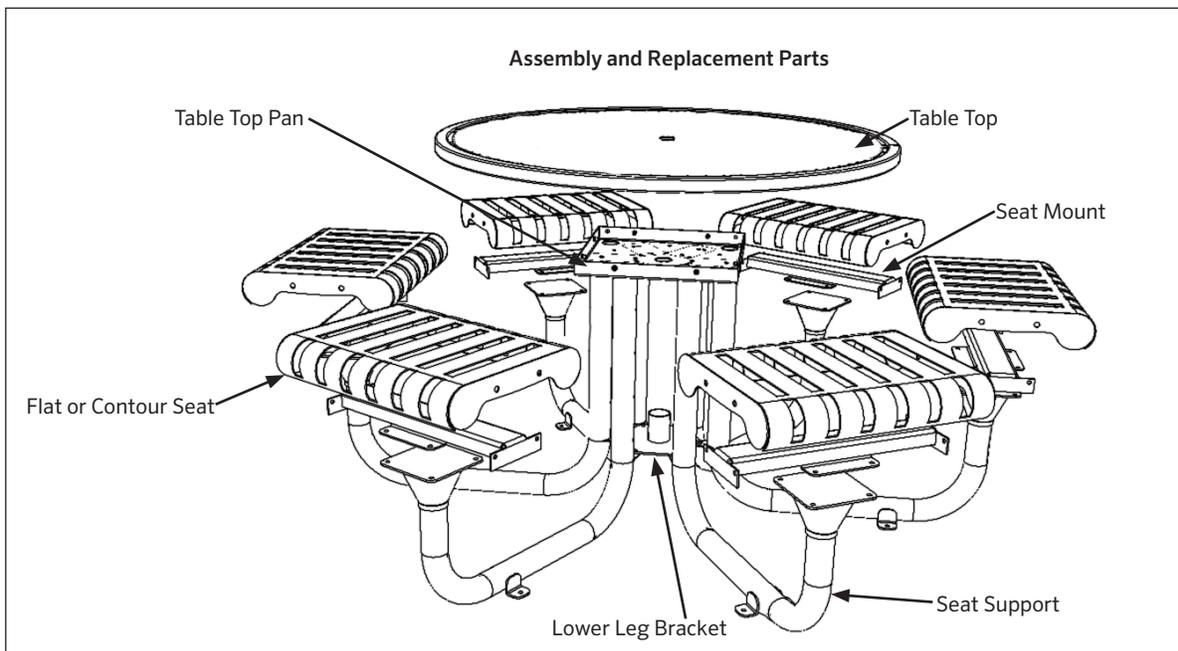
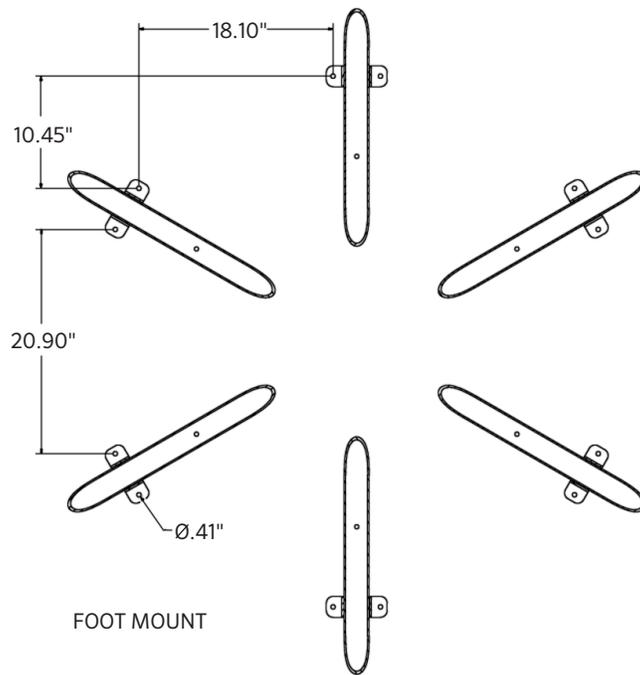
- Place one of the seats over one of the seat mounts. Mount the seat to the seat mount by inserting four 5/16"-18 x 1" hex head bolts with one 5/16" flat washer placed on each of the bolts through the mounting holes. Once inserted place a 5/16" flat washer and 5/16"-18 nylock nut on the end of each bolt and tighten finger tight.

After all the hardware is installed, tighten with the 1/2" open-end or box-end wrench and a ratchet with a 1/2" socket.

Repeat this process with the remaining seats.



- Move the table to the location where it will be used.
- After two weeks, retighten all of the hardware.



Note: Please contact Customer Care at 1-866-797-1761 when ordering replacement parts.



- Furniture must not be used other than for its intended purposes and should be inspected regularly for loose, missing, or broken hardware, and general instability.
- Furniture that is damaged or appears to be unstable must be removed from service and be repaired or replaced.
- Repairs must be made using only factory authorized parts and methods.

CARE AND MAINTENANCE

- Do not drag the assembled unit across any surface.
- This product requires only periodic cleaning with a sponge and a solution of mild detergent and water to remove surface dirt. Do not clean with a solvent or petroleum based products.