



ASSEMBLY INSTRUCTIONS

RCPHEX—Recycled Plastic Hexagonal Table

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TOOLS NEEDED:

- Ratchet with 9/16" socket
- 18 Volt (or higher) drill with T-25 torx bit
- Hammer

TABLE COMPONENTS:



(1) Table Top with Frame



(3) Cross Braces



(3) Table Legs



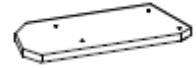
(3) Seat Bases



(6) Seat Legs



(6) Gussets



(6) Seats

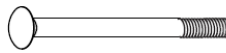
ASSEMBLY HARDWARE: All hardware is stainless steel.



(45) #9 x 3" Torx Screws



(24) #9 x 2 1/2" Torx Screws



(9) 3/8"-16 x 5" Carriage Bolts



(9) 3/8" Flat Washers



(9) 3/8"-16 Hex Nuts

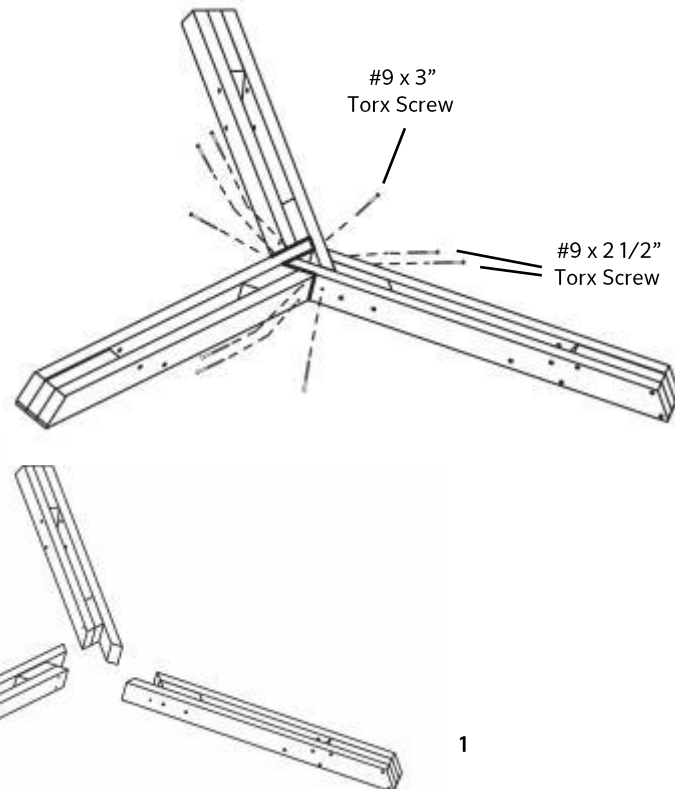
ASSEMBLY:

The assembly is a three-person operation.

1. Inspect the shipping container contents for damage and to determine that all components and hardware are present.
2. Assemble the table over the shipping packaging or padded work area to avoid scratching the product.
3. Locate the three cross braces and arrange them as shown with the outside chamfered edge oriented downward. Slide the three pieces together so they interlock and screw them together using two #9 x 2 1/2" torx screws and one #9 x 3" torx screw into the predrilled pilot holes in each unit. Hold the cross braces flat to the work surface when driving the screws to assure the assembly is flat and snug.

Note: If an umbrella is to be added at the completion of assembly, these screws could be left slightly loose and tightened after the umbrella is inserted, or tightened now and adjusted when or if an umbrella is added.

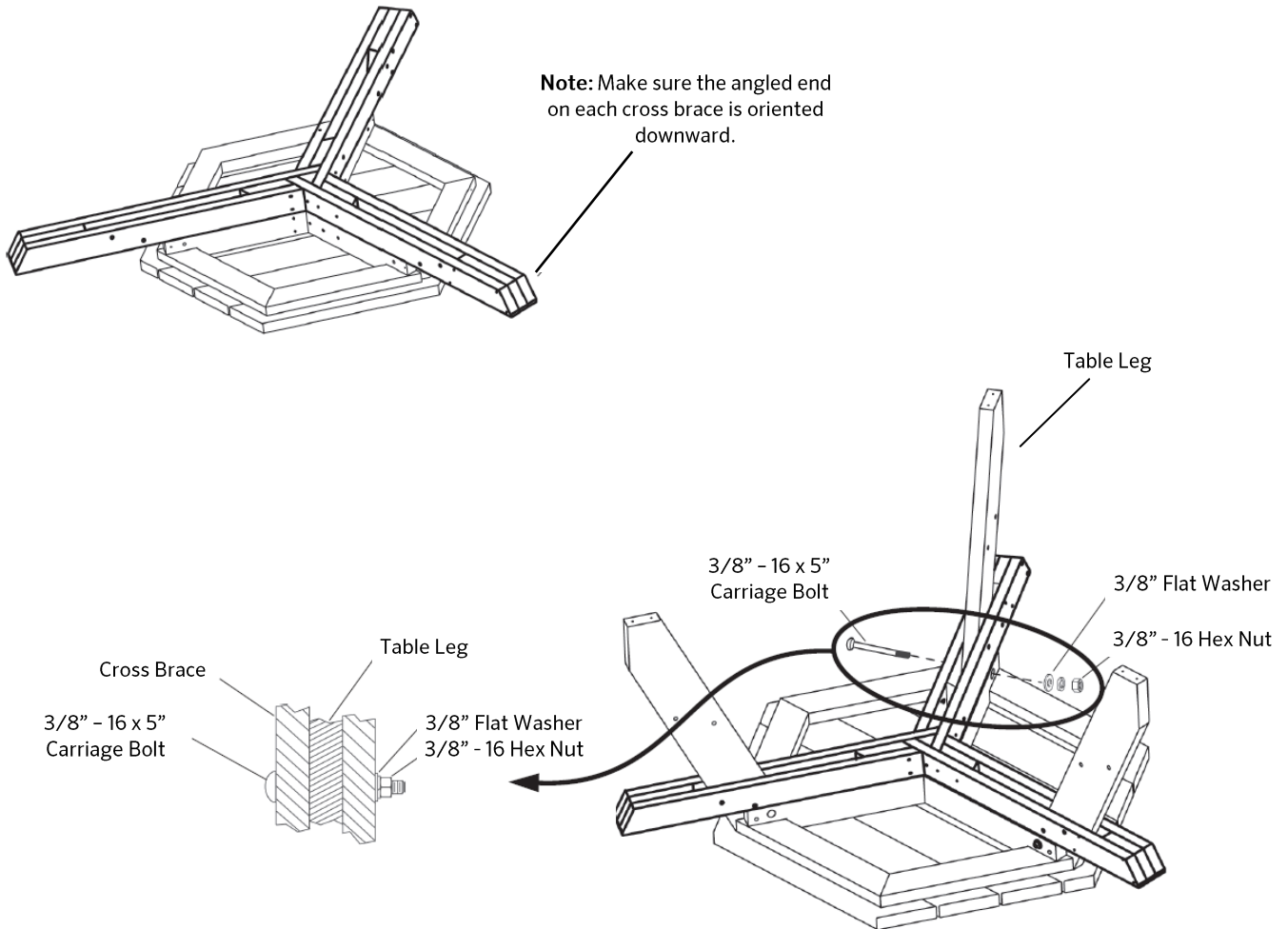
Note: Make sure the angled ends on each of the cross braces are oriented downward.



4. Place the table top upside down on the padded work area and place the cross brace assembly on the table top assembly. Orient the cross brace so the arms of the cross brace match up with the arms on the table top frame.

Place the table legs through the cross brace assembly slots, into the corresponding slot in the table top frame. Attach the legs to the table top using a 3/8" - 16 x 5" carriage bolt, 3/8" flat washer, and 3/8" - 16 hex nut through the predrilled holes in the table leg and table top frame, as shown. Use the hammer to set the carriage bolt and expose the threads before adding the flat washers and hex nut.

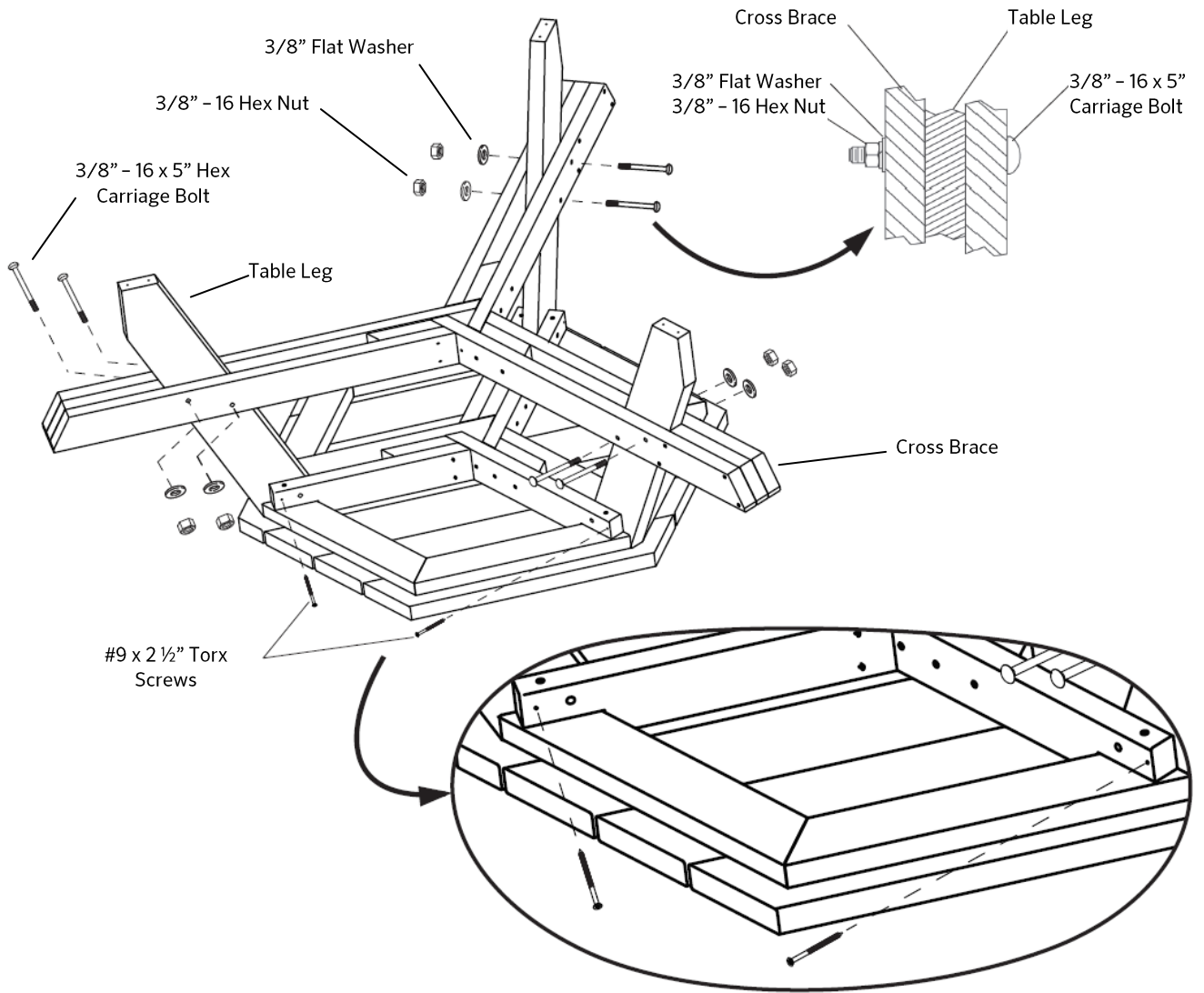
Note: Leave the nuts finger tight so the legs can be adjusted in Step 5.



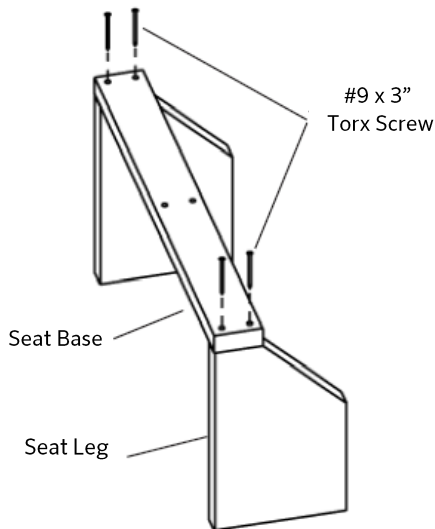
5. Raise the cross brace assembly until the mounting holes in the cross brace are in line with the holes in the legs. Attach the cross braces to the table legs using two 3/8"-16 x 5" carriage bolts through each leg and cross brace along with a 3/8" flat washer, and a 3/8" - 16 hex nut on each of the carriage bolts. Use the hammer to set the carriage bolt and expose the threads before adding the washers and nut.

Insert two #9 x 2 1/2" torx screws through the table top frame and into each leg.

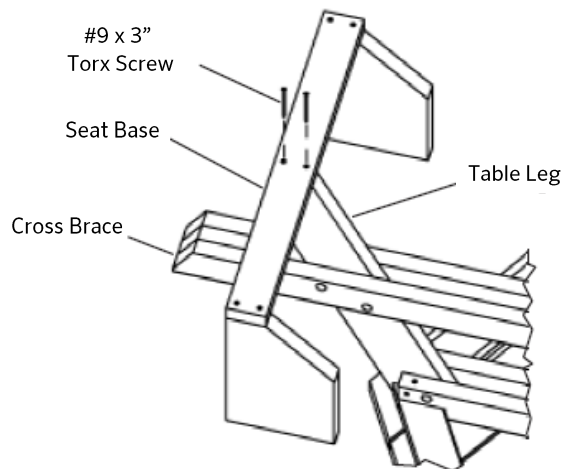
Tighten all of the carriage bolts and nuts in the table top and legs.



6. Build the seat support units using two #9 x 3" torx screws to attach each seat leg to the seat bases.

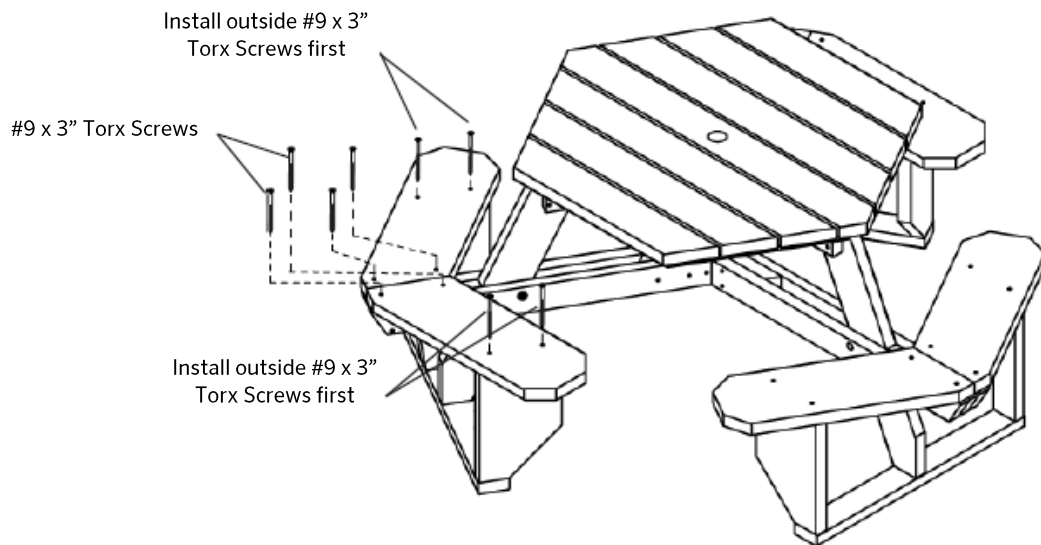


7. Attach a seat support unit to the bottom of each leg using two #9 x 3" torx screws through the predrilled holes.



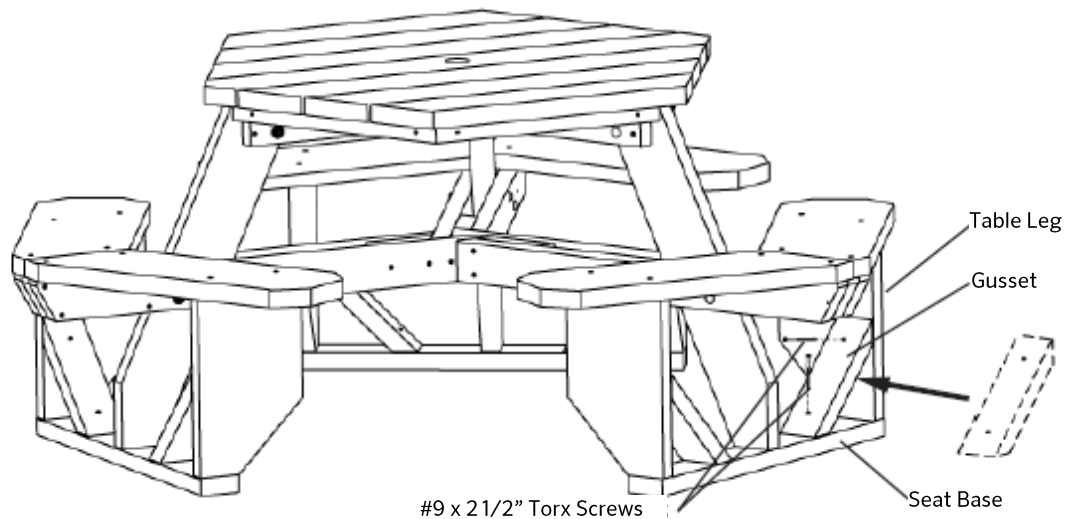
- Turn the table right side up. It is best to use at least three people to turn the table. Be careful when turning the table that the seat support units land flat and don't get twisted or rolled.

Attach the seats to the seat support units. Install #9 x 3" torx screws in the predrilled pilot holes on the outside each of the seats; through the seat and into the seat leg. Then align the inside edges of the seats together over the cross brace and install the inside with pairs of #9 x 3" torx screws through each seat into the cross brace.



- Attach the gussets using two #9 x 2 1/2" torx screws in each gusset as shown.

Drive the bottom screws through the gusset and into the seat base first. When inserting the side screws into the gusset and seat leg, be sure to hold the leg vertical.



WARNING

- Furniture must not be used other than for its intended purpose and should be inspected regularly for loose, missing, or broken hardware, and general instability.
- Furniture that is damaged or appears to be unstable must be removed from service and be repaired or replaced.
- Repairs must be made using only factory authorized parts and methods.

CARE AND MAINTENANCE

- Do not drag the assembled unit across any surface.
- This product requires only periodic cleaning with a sponge and a solution of mild detergent and water to remove surface dirt. Do not clean with a solvent or petroleum based products.